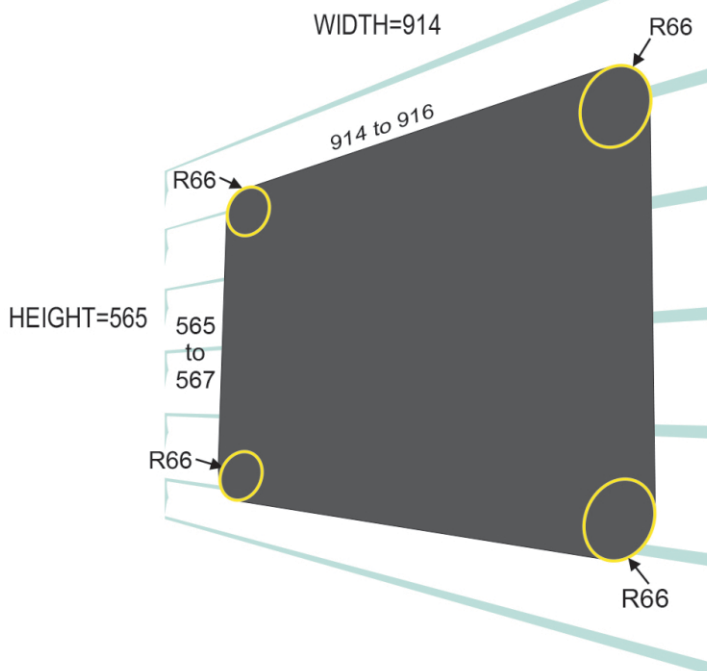


FITTING INSTRUCTIONS FOR ODYSSEY PLUS WINDOW

- All cut outs to be -0/+2mm larger than the nominal size on ALL windows
 Example: 565 x 914 Odyssey Plus 4RCSH Window requires cut out size of 565 to 567 high x 914 to 916 wide, with a 66mm radius cut in each corner
- Cut-outs to be square and parallel within 1-2mm + Plastic corners are used. (Part No. 015618)



Apply foam tape all the way around the flange. Mid-Bottom of the window is a suitable starting point. Take particular care around the four radius corner. Cut off tape end at the starting point to form a continuous seal. Join foam tape, cleanly, as above. Apply bead of silicone to foam tape.



Fill cladding seams with silicone then crush. Position window in opening on the wall of the van where it is going to be permanently installed. **Note!** Bottom of the window to go in first - to clear locks, then push in window TOP.



One person needs to hold window from the outside of the van until a second person starts reinstalling the clamping to the window from the inside of the van. Clamping must be reinstalled in exact position for the holes to match up. As in Stage 1.



Top of the window



Remove anchoring screws. Remove clamping from window.

Note! Bottom of the window to go in first - to clear thumb locks. Anchor clamping ends with 2 screws. Clamping at the top of the window now anchored securely. (Drilled hole to suit screw) Anchor the clamping at the bottom of the window in the same manner by drilling mainframe and anchoring with another 2 screws. With the clamping anchored to the window - drill the rest of the holes into the mainframe.



REMOVE PLASTIC PACKING BLOCKS AND INSTALL WINDER HANDLE IN THE MOST CONVENIENT SIDE OF WINDOWS

***When installing on front of the caravan protector shade with drip mould must be used. Camec recommends installation of angles 20 degrees or less.**



Clean dust and dirt from around the opening where the window is going to be fitted. Wipe window main frame flange with a dry cloth to remove dust. Apply bedding compound to flange. Foam tape is used in this case in the above picture.



For bedding compound use:
 1). Butyl Rubber Tape.
 2). Double sided or one sided foam tape.
 3). 100% silicone rubber sealant.
 4). A suitable combination of the above.

MUST BE A FLEXIBLE ADHESIVE



FOR ALUMINIUM CLADDING, FILL OVERLAPPING SEAMS WITH SILICONE AND CRUSH. CLEAN SURFACE AROUND HOLE TO REMOVE OILS, DUST ETC.